DOMO® Engineering Plastics





DOMAMID® 66G50H1

(DOMAMID 66G50H)

Polyamide 66, 50% glass fiber reinforced, heat stabilized, for injection moulding.

20.04.2016

PRODUCT IDENTIFICATION ISO 1043 PA66-00 ISO 1874-1 PA66, MH, 14-10 PHYSICAL Density ISO 1183 [g/cm³] 1,55 Mold shrinkage parallel 72 hrs, 23°C, 50% RH ISO 2577 [%] 0,1 - (%) 0,3 - (%) Mold shrinkage transverse 72 hrs, 23°C, 50% RH ISO 2577 [%] 0,3 - (%) 0,3 - (%) Mold shrinkage transverse 72 hrs, 23°C, 50% RH ISO 2577 [%] 0,3 - (%) Mold shrinkage transverse 72 hrs, 23°C, 50% RH ISO 2577 [%] 0,3 - (%) Mold shrinkage transverse 72 hrs, 23°C, 50% RH ISO 2577 [%] 0,3 - (%) Mold shrinkage transverse 72 hrs, 23°C, 50% RH ISO 2577 [%] 0,3 - (%) Mold shrinkage transverse 72 hrs, 23°C, 50% RH ISO 2577 [%] 1450 Mold shrinkage transverse 72 hrs, 23°C, 50% RH ISO 307 [ml/g] 1650 Mold shrinkage transverse 72 hrs, 23°C, 50% RH ISO 2577 [%] 16000 / (%) Mold shrinkage transverse 72 hrs, 23°C, 50% RH ISO 307 [ml/g] 16000 / (%) Mold shrinkage transverse 72 hrs, 23°C, 50% RH ISO 307 [ml/g] 16000 / (%) Mold shrinkage transverse 72 hrs, 23°C, 50% RH ISO 307 [ml/g] 16000 / (%) Mold shrinkage transverse 72 hrs, 23°C, 50% RH ISO 2577 [%] Mold shrinkage transverse 72 hrs, 23°C, 50% RH ISO 307 [ml/g] 16000 / (%) Mold shrinkage transverse 72 hrs, 23°C, 50% RH ISO 2577 [%] Mold shrinkage transverse 72 hrs, 23°C, 50% RH ISO 307 [ml/g] 16000 / (%) Mold shrinkage transverse 72 hrs, 23°C, 50% RH ISO 307 [ml/g] 16000 / (%) Mold shrinkage transverse 72 hrs, 23°C, 50% RH ISO 307 [ml/g] 16000 / (%) Mold shrinkage transverse 72 hrs, 23°C, 50% RH ISO 307 [ml/g] 16000 / (%) Mold shrinkage transverse 72 hrs, 23°C, 50% RH ISO 307 [ml/g] 16000 / (%) Mold shrinkage transverse 72 hrs, 23°C, 50% RH ISO 307 [ml/g] 16000 / (%) Mold shrinkage transverse 72 hrs, 23°C, 50% RH ISO 307 [ml/g] 16000 / (%) Mold shrinkage transverse 72 hrs, 23°C, 50% RH ISO 307 [ml/g] 16000 / (%) Mold shrinkage transverse 72 hrs, 23	E
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Izod impact notched +23 °C ISO 180/1A [kJ/m²] 16 / 3 THERMAL	
THERMAL	
	30
Malking point DCC 100 113 7 1 1 1003 200	
Melting point DSC ISO 11357-1 [°C] 262	
Heat Deflection Temperature (HDT-B) 0,45 MPa ISO 75 [°C] 260	
Heat Deflection Temperature (HDT-A) 1,80 MPa ISO 75 [°C] 255	
VICAT softening temperature 50°C/h - 50N ISO 306 [°C] 255	
ELECTRICAL	
Volume resistivity IEC 60093 [$\Omega \cdot \text{cm}$] 10 ¹	
Surface resistivity IEC 60093 $[\Omega]$ 101	3
Comparative Tracking Index (CTI) Solution A IEC 60112 [V] 500	
BURNING BEHAVIOUR	
Flammability 0,8 mm UL 94 [Class] HB	
Glow Wire Flammability Index (GWFI) 1 - 3 mm IEC 60695-2-12 [°C] 650	,
Burning rate (FMVSS) FMVSS 302 [mm/min] < 10	0

Test run at 23°C if not differently specified, DAM state (dry as moulded), valid for natural colored products

PROCESSING CONDITIONS:

: 75-85°C / 2-4h (with dew point of dried air < -30 °C) Drying temperature/time

: 270-290 °C Recommended melt temperature : 90-110 °C Recommended mould temperature

These parameters are typical of the product but should be related to the type of machinery used and to the type of moulded

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^{*:} conditioned according to ISO 1110